

South Carolina Department of Labor, Licensing and Regulation  
Division of Labor  
Office of Occupational Safety and Health  
Columbia, South Carolina 29211

**OSH Program Directive Number 75-1910.212-3**

- Subject:** Guarding of Nip Points on Squeeze Rolls on Size Boxes of Slashers.
- Standard:** Article VI, Section 1910.212 (a) (1), Rules and Regulations, Commissioner of Labor, State of South Carolina.
- Background:** This bulletin clarifies the way in which nip points on squeeze rolls for size boxes of slashers may be guarded.
- Interpretation:** The nip points of the squeeze rolls on size boxes of slashers may be guarded in one of the following two ways:
1. by installing at least a one-half (1/2) inch or larger stainless steel or other non-corrosive metal rod or bar in front of the squeeze rolls approximately one-quarter (1/4) to three-eighths (3/8) of an inch away from the squeeze rolls.
  2. by attaching a stainless steel or other non-corrosive metal barrier type guard at each end of the size box of the slasher. These barrier type guards shall be of sufficient length and width to prevent a person from reaching around the guards on each side. See attached sketch Number 75-1910.212-SK.
- Effective Date:** This instruction is effective upon receipt and will remain in effect until cancelled or superseded by amendment to the regulation or program directive.

Robert C. Parks, Director  
Division of Occupational Safety and Health  
February 26, 1975